

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 1.3/8-12

Order data

Order number	130041 1.3/8-12
GTIN	4062406047016
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNF-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 12
 Thread \varnothing : 34.925 mm
 Overall length L: 200 mm
 Shank \varnothing D_s : 28 mm
 Shank square \square : 22 mm
 Tapping hole \varnothing : 32.75 mm

Technical description

Threads per inch	12
Standard	DIN 376
Thread depth	87.31 mm
Number of clamping slots	4
Thread \varnothing	34.925 mm
Shank \varnothing D_s	28 mm
Tapping hole \varnothing	32.75 mm

Tool material	HSS E
Overall length L	200 mm
Thread pitch	2.117 mm
Shank square □	22 mm
Number of cutting edges Z	4
Thread type	UNF-LH
Thread size	1.3/8-12 UNF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap