

**Garant**
**Left-hand thread blind hole machine tap, uncoated, Type: 1.1/2-16**

**Order data**

Order number	130041 1.1/2-16
GTIN	4062406047139
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 16

Thread Ø: 38.1 mm

Overall length L: 200 mm

Shank Ø D<sub>s</sub>: 32 mm

Shank square □: 24 mm

Tapping hole Ø: 36.6 mm

**Technical description**

Shank square □	24 mm
Threads per inch	16
Standard	DIN 376
Thread Ø	38.1 mm
Number of cutting edges Z	4
Thread depth	95.25 mm
Shank Ø D <sub>s</sub>	32 mm

Number of clamping slots	4
Tool material	HSS E
Thread pitch	1.588 mm
Overall length L	200 mm
Tapping hole Ø	36.6 mm
Thread type	UN-LH
Thread size	1.1/2-16 UN LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap