

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 1.3/8-14****Order data**

Order number	130041 1.3/8-14
GTIN	4062406047009
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UNS-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 14
Thread \varnothing : 34.925 mm
Overall length L: 200 mm
Shank \varnothing D_s: 28 mm
Shank square \square : 22 mm
Tapping hole \varnothing : 33.3 mm

Technical description

Overall length L	200 mm
Standard	DIN 376
Shank square \square	22 mm
Tool material	HSS E
Thread pitch	1.814 mm
Threads per inch	14
Thread depth	87.31 mm

Shank $\varnothing D_s$	28 mm
Number of cutting edges Z	4
Number of clamping slots	4
Thread \varnothing	34.925 mm
Tapping hole \varnothing	33.3 mm
Thread type	UNS-LH
Thread size	1.3/8-14 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap