

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 0,390-27****Order data**

Order number	130041 0,390-27
GTIN	4062406045975
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 27

Thread Ø: 9.91 mm

Overall length L: 100 mm

Shank Ø D_s: 10 mm

Shank square □: 8 mm

Tapping hole Ø: 9 mm

Technical description

Overall length L	100 mm
Thread pitch	0.94 mm
Number of cutting edges Z	3
Number of clamping slots	3
Tapping hole Ø	9 mm
Shank square □	8 mm
Threads per inch	27

Thread depth	24.78 mm
Thread Ø	9.91 mm
Shank Ø D _s	10 mm
Tool material	HSS E
Standard	DIN 371
Thread type	UNS-LH
Thread size	0.390-27 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap