

**Garant**
**Left-hand thread blind hole machine tap, uncoated, Type: 1.7/16-16**

**Order data**

Order number	130041 1.7/16-16
GTIN	4062406047078
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 16

Thread  $\varnothing$ : 36.512 mm

Overall length L: 200 mm

Shank  $\varnothing$  D<sub>s</sub>: 28 mm

Shank square  $\square$ : 22 mm

Tapping hole  $\varnothing$ : 35 mm

**Technical description**

Tapping hole $\varnothing$	35 mm
Thread $\varnothing$	36.512 mm
Standard	DIN 376
Number of clamping slots	4
Shank square $\square$	22 mm
Threads per inch	16
Number of cutting edges Z	4

Thread pitch	1.588 mm
Shank $\varnothing D_s$	28 mm
Tool material	HSS E
Thread depth	91.28 mm
Overall length L	200 mm
Thread type	UN-LH
Thread size	1.7/16-16 UN LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap