

**Garant**
**Left-hand thread blind hole machine tap, uncoated, Type: 2-4,5**

**Order data**

Order number	130041 2-4,5
GTIN	4062406047672
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: UNC-LH  
 Tool material: HSS E  
 Standard: DIN 376  
 Thread  $\varnothing$ : 50.8 mm  
 Overall length L: 250 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 40 mm  
 Shank square  $\square$ : 32 mm  
 Tapping hole  $\varnothing$ : 45.03 mm

**Technical description**

Shank square $\square$	32 mm
Tool material	HSS E
Number of clamping slots	4
Overall length L	250 mm
Thread $\varnothing$	50.8 mm
Standard	DIN 376
Thread depth	127 mm
Tapping hole $\varnothing$	45.03 mm

Shank $\varnothing D_s$	40 mm
Thread pitch	5.644 mm
Number of cutting edges Z	4
Thread type	UNC-LH
Thread size	2-4,5 UNC LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap