

**Garant****Left-hand thread blind hole machine tap, uncoated, Type: 3/8-18****Order data**

Order number	130041 3/8-18
GTIN	4062406045951
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 18

Thread Ø: 9.525 mm

Overall length L: 100 mm

Shank Ø D<sub>s</sub>: 10 mm

Shank square □: 8 mm

Tapping hole Ø: 8.2 mm

**Technical description**

Overall length L	100 mm
Number of cutting edges Z	3
Thread pitch	1.411 mm
Standard	DIN 371
Shank square □	8 mm
Tapping hole Ø	8.2 mm
Thread Ø	9.525 mm

Shank $\varnothing D_s$	10 mm
Thread depth	23.83 mm
Tool material	HSS E
Threads per inch	18
Number of clamping slots	3
Thread type	UNS-LH
Thread size	3/8-18 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap