

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 1.3/8-18****Order data**

Order number	130041 1.3/8-18
GTIN	4062406046989
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread \varnothing : 34.925 mm

Overall length L: 200 mm

Shank $\varnothing D_s$: 28 mmShank square \square : 22 mmTapping hole \varnothing : 33.7 mm**Technical description**

Thread \varnothing	34.925 mm
Tapping hole \varnothing	33.7 mm
Overall length L	200 mm
Thread depth	87.31 mm
Tool material	HSS E
Number of cutting edges Z	4
Shank $\varnothing D_s$	28 mm

Standard	DIN 376
Threads per inch	18
Thread pitch	1.411 mm
Number of clamping slots	4
Shank square □	22 mm
Thread type	UNEF-LH
Thread size	1.3/8-18 UNEF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap