

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 1.15/16-12

Order data

Order number	130041 1.15/16-12
GTIN	4062406047580
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread Ø: 49.212 mm

Overall length L: 250 mm

Shank Ø D_s: 40 mm

Shank square □: 32 mm

Tapping hole Ø: 47.2 mm

Technical description

Tool material	HSS E
Overall length L	250 mm
Number of cutting edges Z	4
Thread depth	123 mm
Shank square □	32 mm
Tapping hole Ø	47.2 mm
Standard	DIN 376

Shank $\varnothing D_s$	40 mm
Threads per inch	12
Number of clamping slots	4
Thread \varnothing	49.212 mm
Thread pitch	2.117 mm
Thread type	UN-LH
Thread size	1.15/16-12 UN LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap