

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 1.3/4-14

Order data

Order number	130041 1.3/4-14
GTIN	4062406047405
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 14
 Thread \varnothing : 44.45 mm
 Overall length L: 220 mm
 Shank \varnothing D_s: 36 mm
 Shank square \square : 29 mm
 Tapping hole \varnothing : 42.85 mm

Technical description

Shank \varnothing D _s	36 mm
Tool material	HSS E
Overall length L	220 mm
Tapping hole \varnothing	42.85 mm
Number of cutting edges Z	4
Number of clamping slots	4
Shank square \square	29 mm

Threads per inch	14
Thread Ø	44.45 mm
Thread pitch	1.814 mm
Standard	DIN 376
Thread depth	111.1 mm
Thread type	UNS-LH
Thread size	1.3/4-14 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap