

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 1.1/2-6****Order data**

Order number	130041 1.1/2-6
GTIN	4062406047184
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 6

Thread Ø: 38.1 mm

Overall length L: 200 mm

Shank Ø D_s: 32 mm

Shank square □: 24 mm

Tapping hole Ø: 33.7 mm

Technical description

Standard	DIN 376
Tool material	HSS E
Threads per inch	6
Thread Ø	38.1 mm
Thread pitch	4.233 mm
Tapping hole Ø	33.7 mm
Overall length L	200 mm

Shank $\varnothing D_s$	32 mm
Number of clamping slots	4
Number of cutting edges Z	4
Shank square \square	24 mm
Thread depth	95.25 mm
Thread type	UNC-LH
Thread size	1.1/2-6 UNC LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap