

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 1.1/4-8

Order data

Order number	130041 1.1/4-8
GTIN	4062406046903
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread \varnothing : 31.75 mm

Overall length L: 180 mm

Shank $\varnothing D_s$: 25 mm

Shank square \square : 20 mm

Tapping hole \varnothing : 28.8 mm

Technical description

Number of cutting edges Z	4
Thread \varnothing	31.75 mm
Threads per inch	8
Tapping hole \varnothing	28.8 mm
Shank $\varnothing D_s$	25 mm
Tool material	HSS E
Standard	DIN 376

Number of clamping slots	4
Shank square □	20 mm
Overall length L	180 mm
Thread pitch	3.175 mm
Thread depth	79.38 mm
Thread type	UN-LH
Thread size	1.1/4-8 UN LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap