

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 1.9/16-18****Order data**

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|--------------|------------------|
| Order number | 130041 1.9/16-18 |
| GTIN | 4062406047207 |
| Item class | 10N |

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread \varnothing : 39.688 mm

Overall length L: 200 mm

Shank \varnothing D_s: 32 mmShank square \square : 24 mmTapping hole \varnothing : 38.55 mm**Technical description**

| | |
|----------------------------|-----------|
| Thread \varnothing | 39.688 mm |
| Tapping hole \varnothing | 38.55 mm |
| Overall length L | 200 mm |
| Number of clamping slots | 4 |
| Number of cutting edges Z | 4 |
| Tool material | HSS E |
| Thread depth | 99.22 mm |

| | |
|----------------------------------|--|
| Thread pitch | 1.411 mm |
| Shank square \square | 24 mm |
| Shank $\varnothing D_s$ | 32 mm |
| Threads per inch | 18 |
| Standard | DIN 376 |
| Thread type | UNEF-LH |
| Thread size | 1.9/16-18 UNEF LH |
| Coating | uncoated |
| Flank angle | 60° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2xD for blind holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |