

**Garant**
**Left-hand thread blind hole machine tap, uncoated, Type: 1.3/8-6**

**Order data**

Order number	130041 1.3/8-6
GTIN	4062406047047
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: UNC-LH  
 Tool material: HSS E  
 Standard: DIN 376  
 Threads per inch: 6  
 Thread Ø: 34.925 mm  
 Overall length L: 200 mm  
 Shank Ø D<sub>s</sub>: 28 mm  
 Shank square □: 22 mm  
 Tapping hole Ø: 30.6 mm

**Technical description**

Thread pitch	4.233 mm
Overall length L	200 mm
Number of cutting edges Z	4
Standard	DIN 376
Shank square □	22 mm
Tool material	HSS E
Number of clamping slots	4

Thread depth	87.31 mm
Tapping hole Ø	30.6 mm
Shank Ø D <sub>s</sub>	28 mm
Thread Ø	34.925 mm
Threads per inch	6
Thread type	UNC-LH
Thread size	1.3/8-6 UNC LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap