

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 1.3/4-18****Order data**

Order number	130041 1.3/4-18
GTIN	4062406047382
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread \varnothing : 44.45 mm

Overall length L: 220 mm

Shank \varnothing D_s: 36 mm

Shank square \square : 29 mm

Tapping hole \varnothing : 43.25 mm

Technical description

Tapping hole \varnothing	43.25 mm
Standard	DIN 376
Shank square \square	29 mm
Number of clamping slots	4
Thread \varnothing	44.45 mm
Thread depth	111.1 mm
Shank \varnothing D _s	36 mm

Number of cutting edges Z	4
Threads per inch	18
Thread pitch	1.411 mm
Tool material	HSS E
Overall length L	220 mm
Thread type	UNS-LH
Thread size	1.3/4-18 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap