

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 3/8-27****Order data**

Order number	130041 3/8-27
GTIN	4062406045920
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 3 pcs.
Special / custom-made product - return not possible
Thread type: UNS-LH
Tool material: HSS E
Standard: DIN 371
Threads per inch: 27
Thread \varnothing : 9.525 mm
Overall length L: 100 mm
Shank \varnothing D_s: 10 mm
Shank square \square : 8 mm
Tapping hole \varnothing : 8.7 mm

Technical description

Overall length L	100 mm
Thread depth	23.83 mm
Tapping hole \varnothing	8.7 mm
Thread pitch	0.94 mm
Shank square \square	8 mm
Number of cutting edges Z	3
Standard	DIN 371

Shank $\varnothing D_s$	10 mm
Tool material	HSS E
Thread \varnothing	9.525 mm
Threads per inch	27
Number of clamping slots	3
Thread type	UNS-LH
Thread size	3/8-27 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap