

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 1.15/16-20

Order data

| | |
|--------------|-------------------|
| Order number | 130041 1.15/16-20 |
| GTIN | 4062406047566 |
| Item class | 10N |

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread \varnothing : 49.212 mm

Overall length L: 250 mm

Shank \varnothing D_s: 40 mm

Shank square \square : 32 mm

Tapping hole \varnothing : 48 mm

Technical description

| | |
|------------------------------------|-----------|
| Tapping hole \varnothing | 48 mm |
| Thread \varnothing | 49.212 mm |
| Shank square \square | 32 mm |
| Number of clamping slots | 4 |
| Overall length L | 250 mm |
| Shank \varnothing D _s | 40 mm |
| Number of cutting edges Z | 4 |

| | |
|----------------------------------|----------------------------------------|
| Standard | DIN 376 |
| Threads per inch | 20 |
| Thread depth | 123 mm |
| Thread pitch | 1.27 mm |
| Tool material | HSS E |
| Thread type | UN-LH |
| Thread size | 1.15/16-20 UN LH |
| Coating | uncoated |
| Flank angle | 60 ° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2×D for blind holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |