

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 1.1/4-10****Order data**

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|--------------|-----------------|
| Order number | 130041 1.1/4-10 |
| GTIN | 4062406046897 |
| Item class | 10N |

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 10

Thread Ø: 31.75 mm

Overall length L: 180 mm

Shank Ø D_s: 25 mm

Shank square □: 20 mm

Tapping hole Ø: 29.5 mm

Technical description

| | |
|--------------------------|----------|
| Tapping hole Ø | 29.5 mm |
| Number of clamping slots | 4 |
| Shank square □ | 20 mm |
| Threads per inch | 10 |
| Thread Ø | 31.75 mm |
| Thread pitch | 2.54 mm |
| Overall length L | 180 mm |

| | |
|----------------------------------|--|
| Thread depth | 79.38 mm |
| Tool material | HSS E |
| Number of cutting edges Z | 4 |
| Standard | DIN 376 |
| Shank $\varnothing D_s$ | 25 mm |
| Thread type | UNS-LH |
| Thread size | 1.1/4-10 UNS LH |
| Coating | uncoated |
| Flank angle | 60 ° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2xD for blind holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |