

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 1.1/8-12****Order data**

Order number	130041 1.1/8-12
GTIN	4062406046750
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread Ø: 28.575 mm

Overall length L: 180 mm

Shank Ø D_s: 22 mm

Shank square □: 18 mm

Tapping hole Ø: 26.5 mm

Technical description

Overall length L	180 mm
Number of cutting edges Z	4
Threads per inch	12
Thread depth	71.44 mm
Thread pitch	2.117 mm
Tapping hole Ø	26.5 mm
Shank square □	18 mm

Standard	DIN 376
Shank $\varnothing D_s$	22 mm
Number of clamping slots	4
Tool material	HSS E
Thread \varnothing	28.575 mm
Thread type	UNF-LH
Thread size	1.1/8-12 UNF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap