

**Garant****Left-hand thread blind hole machine tap, uncoated, Type: 1.3/8-8****Order data**

Order number	130041 1.3/8-8
GTIN	4062406047030
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days  
Minimum order quantity: 1 pc.  
Special / custom-made product - return not possible  
Thread type: UN-LH  
Tool material: HSS E  
Standard: DIN 376  
Threads per inch: 8  
Thread  $\varnothing$ : 34.925 mm  
Overall length L: 200 mm  
Shank  $\varnothing$  D<sub>s</sub>: 28 mm  
Shank square  $\square$ : 22 mm  
Tapping hole  $\varnothing$ : 31.9 mm

**Technical description**

Shank $\varnothing$ D <sub>s</sub>	28 mm
Number of cutting edges Z	4
Thread depth	87.31 mm
Number of clamping slots	4
Tool material	HSS E
Thread $\varnothing$	34.925 mm
Tapping hole $\varnothing$	31.9 mm

Overall length L	200 mm
Threads per inch	8
Shank square □	22 mm
Standard	DIN 376
Thread pitch	3.175 mm
Thread type	UN-LH
Thread size	1.3/8-8 UN LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap