

**Garant****Left-hand thread blind hole machine tap, uncoated, Type: 3/4-20****Order data**

Order number	130041 3/4-20
GTIN	4062406046354
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UNEF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread  $\varnothing$ : 19.05 mm

Overall length L: 125 mm

Shank  $\varnothing$  D<sub>s</sub>: 14 mmShank square  $\square$ : 11 mmTapping hole  $\varnothing$ : 18 mm**Technical description**

Thread depth	47.63 mm
Shank square $\square$	11 mm
Threads per inch	20
Tapping hole $\varnothing$	18 mm
Shank $\varnothing$ D <sub>s</sub>	14 mm
Thread pitch	1.27 mm
Standard	DIN 376

Number of clamping slots	4
Overall length L	125 mm
Number of cutting edges Z	4
Thread Ø	19.05 mm
Tool material	HSS E
Thread type	UNEF-LH
Thread size	3/4-20 UNEF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap