

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 1.1/8-18

Order data

Order number	130041 1.1/8-18
GTIN	4062406046729
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNEF-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 18
 Thread \varnothing : 28.575 mm
 Overall length L: 180 mm
 Shank \varnothing D_s: 22 mm
 Shank square \square : 18 mm
 Tapping hole \varnothing : 27.35 mm

Technical description

Tapping hole \varnothing	27.35 mm
Overall length L	180 mm
Number of clamping slots	4
Thread pitch	1.411 mm
Shank square \square	18 mm
Number of cutting edges Z	4
Thread depth	71.44 mm

Threads per inch	18
Thread Ø	28.575 mm
Tool material	HSS E
Shank Ø D _s	22 mm
Standard	DIN 376
Thread type	UNEF-LH
Thread size	1.1/8-18 UNEF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap