

**Garant**
**Left-hand thread blind hole machine tap, uncoated, Type: 2-14**

**Order data**

Order number	130041 2-14
GTIN	4062406047634
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 14

Thread  $\varnothing$ : 50.8 mm

Overall length L: 250 mm

Shank  $\varnothing$  D<sub>s</sub>: 40 mm

Shank square  $\square$ : 32 mm

Tapping hole  $\varnothing$ : 49.25 mm

**Technical description**

Thread depth	127 mm
Thread pitch	1.814 mm
Shank square $\square$	32 mm
Threads per inch	14
Shank $\varnothing$ D <sub>s</sub>	40 mm
Standard	DIN 376
Number of clamping slots	4

Thread Ø	50.8 mm
Tool material	HSS E
Overall length L	250 mm
Number of cutting edges Z	4
Tapping hole Ø	49.25 mm
Thread type	UNS-LH
Thread size	2-14 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap