

**Garant****Left-hand thread blind hole machine tap, uncoated, Type: 3/4-24****Order data**

Order number	130041 3/4-24
GTIN	4062406046347
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days  
Minimum order quantity: 2 pcs.  
Special / custom-made product - return not possible  
Thread type: UNS-LH  
Tool material: HSS E  
Standard: DIN 376  
Threads per inch: 24  
Thread  $\varnothing$ : 19.05 mm  
Overall length L: 125 mm  
Shank  $\varnothing$  D<sub>s</sub>: 14 mm  
Shank square  $\square$ : 11 mm  
Tapping hole  $\varnothing$ : 18.1 mm

**Technical description**

Thread depth	47.63 mm
Number of cutting edges Z	4
Threads per inch	24
Thread pitch	1.058 mm
Overall length L	125 mm
Shank square $\square$	11 mm
Number of clamping slots	4

Standard	DIN 376
Shank $\varnothing D_s$	14 mm
Tapping hole $\varnothing$	18.1 mm
Thread $\varnothing$	19.05 mm
Tool material	HSS E
Thread type	UNS-LH
Thread size	3/4-24 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap