

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 1.5/16-18

Order data

Order number	130041 1.5/16-18
GTIN	4062406046934
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread \varnothing : 33.338 mm

Overall length L: 200 mm

Shank \varnothing D_s: 28 mm

Shank square \square : 22 mm

Tapping hole \varnothing : 32.1 mm

Technical description

Threads per inch	18
Number of clamping slots	4
Tapping hole \varnothing	32.1 mm
Shank \varnothing D _s	28 mm
Number of cutting edges Z	4
Standard	DIN 376
Overall length L	200 mm

Tool material	HSS E
Thread pitch	1.411 mm
Thread Ø	33.338 mm
Thread depth	83.3 mm
Shank square □	22 mm
Thread type	UNEF-LH
Thread size	1.5/16-18 UNEF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap