

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 1.3/16-20****Order data**

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|--------------|------------------|
| Order number | 130041 1.3/16-20 |
| GTIN | 4062406046798 |
| Item class | 10N |

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread \varnothing : 30.162 mm

Overall length L: 180 mm

Shank \varnothing D_s: 22 mmShank square \square : 18 mmTapping hole \varnothing : 28.97 mm**Technical description**

| | |
|---------------------------|---------|
| Thread pitch | 1.27 mm |
| Overall length L | 180 mm |
| Shank square \square | 18 mm |
| Number of clamping slots | 4 |
| Number of cutting edges Z | 4 |
| Thread depth | 75.4 mm |
| Threads per inch | 20 |

| | |
|----------------------------------|--|
| Tapping hole Ø | 28.97 mm |
| Standard | DIN 376 |
| Thread Ø | 30.162 mm |
| Tool material | HSS E |
| Shank Ø D _s | 22 mm |
| Thread type | UN-LH |
| Thread size | 1.3/16-20 UN LH |
| Coating | uncoated |
| Flank angle | 60 ° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2×D for blind holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |