

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 1.1/2-14

Order data

Order number	130041 1.1/2-14
GTIN	4062406047146
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 14

Thread Ø: 38.1 mm

Overall length L: 200 mm

Shank Ø D_s: 32 mm

Shank square □: 24 mm

Tapping hole Ø: 36.5 mm

Technical description

Number of clamping slots	4
Standard	DIN 376
Shank Ø D _s	32 mm
Overall length L	200 mm
Thread depth	95.25 mm
Number of cutting edges Z	4
Thread Ø	38.1 mm

Thread pitch	1.814 mm
Tool material	HSS E
Tapping hole Ø	36.5 mm
Shank square □	24 mm
Threads per inch	14
Thread type	UNS-LH
Thread size	1.1/2-14 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap