

**Garant****Left-hand thread blind hole machine tap, uncoated, Type: NO.10-28****Order data**

Order number	130041 NO.10-28
GTIN	4062406045630
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days  
Minimum order quantity: 3 pcs.  
Special / custom-made product - return not possible  
Thread type: UNS-LH  
Tool material: HSS E  
Standard: DIN 371  
Threads per inch: 28  
Thread  $\varnothing$ : 4.826 mm  
Overall length L: 70 mm  
Shank  $\varnothing$  D<sub>s</sub>: 6 mm  
Shank square  $\square$ : 4.9 mm  
Tapping hole  $\varnothing$ : 3.95 mm

**Technical description**

Shank $\varnothing$ D <sub>s</sub>	6 mm
Tool material	HSS E
Tapping hole $\varnothing$	3.95 mm
Standard	DIN 371
Overall length L	70 mm
Shank square $\square$	4.9 mm
Thread depth	12.1 mm

Threads per inch	28
Thread pitch	0.907 mm
Number of clamping slots	3
Number of cutting edges Z	3
Thread Ø	4.826 mm
Thread type	UNS-LH
Thread size	10-28 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap