

Garant**Left-hand thread blind hole machine tap, uncoated, Type: NO.5-44****Order data**

Order number	130041 NO.5-44
GTIN	4062406045524
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 44

Thread \varnothing : 3.175 mm

Overall length L: 56 mm

Shank \varnothing D_s: 3.5 mm

Shank square \square : 2.7 mm

Tapping hole \varnothing : 2.7 mm

Technical description

Number of cutting edges Z	3
Thread depth	7.9 mm
Threads per inch	44
Standard	DIN 371
Number of clamping slots	3
Shank square \square	2.7 mm
Tapping hole \varnothing	2.7 mm

Shank $\varnothing D_s$	3.5 mm
Thread \varnothing	3.175 mm
Thread pitch	0.577 mm
Overall length L	56 mm
Tool material	HSS E
Thread type	UNF-LH
Thread size	5-44 UNF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap