

Garant
Blind hole machine tap, TiN, Type: 1.5/16-12

Order data

Order number	130045 1.5/16-12
GTIN	4062406049195
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UN
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 12
 Thread Ø: 33.338 mm
 Overall length L: 200 mm
 Shank Ø D_s: 28 mm
 Shank square □: 22 mm
 Tapping hole Ø: 31.3 mm

Technical description

Thread pitch	2.117 mm
Shank Ø D _s	28 mm
Thread depth	83.3 mm
Thread Ø	33.338 mm
Threads per inch	12
Tool material	HSS E
Number of cutting edges Z	4

Number of clamping slots	4
Overall length L	200 mm
Shank square □	22 mm
Tapping hole Ø	31.3 mm
Standard	DIN 376
Thread type	UN
Thread size	1.5/16-12 UN
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap