

Garant**Left-hand thread blind hole machine tap, uncoated, Type: NO.6-40****Order data**

Order number	130041 NO.6-40
GTIN	4062406045548
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 40

Thread \varnothing : 3.505 mm

Overall length L: 56 mm

Shank \varnothing D_s: 4 mmShank square \square : 3 mmTapping hole \varnothing : 2.95 mm**Technical description**

Threads per inch	40
Thread depth	8.8 mm
Overall length L	56 mm
Standard	DIN 371
Number of cutting edges Z	3
Thread pitch	0.635 mm
Tapping hole \varnothing	2.95 mm

Number of clamping slots	3
Shank $\varnothing D_s$	4 mm
Shank square \square	3 mm
Tool material	HSS E
Thread \varnothing	3.505 mm
Thread type	UNF-LH
Thread size	6-40 UNF LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap