

**Garant****Left-hand thread blind hole machine tap, uncoated, Type: NO.8-32****Order data**

Order number	130041 NO.8-32
GTIN	4062406045579
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 32

Thread  $\varnothing$ : 4.166 mm

Overall length L: 63 mm

Shank  $\varnothing$  D<sub>s</sub>: 4.5 mmShank square  $\square$ : 3.4 mmTapping hole  $\varnothing$ : 3.42 mm**Technical description**

Threads per inch	32
Tapping hole $\varnothing$	3.42 mm
Tool material	HSS E
Shank square $\square$	3.4 mm
Overall length L	63 mm
Shank $\varnothing$ D <sub>s</sub>	4.5 mm
Thread depth	10.4 mm

Number of cutting edges Z	3
Thread pitch	0.794 mm
Thread Ø	4.166 mm
Number of clamping slots	3
Standard	DIN 371
Thread type	UNC-LH
Thread size	8-32 UNC LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap