

Garant
Blind hole machine tap, TiN, Type: 1.5/16-18

Order data

Order number	130045 1.5/16-18
GTIN	4062406049171
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread Ø: 33.338 mm

Overall length L: 200 mm

Shank Ø D_s: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 32.1 mm

Technical description

Number of cutting edges Z	4
Standard	DIN 376
Thread Ø	33.338 mm
Thread pitch	1.411 mm
Overall length L	200 mm
Threads per inch	18
Thread depth	83.3 mm

Number of clamping slots	4
Shank $\varnothing D_s$	28 mm
Tool material	HSS E
Tapping hole \varnothing	32.1 mm
Shank square \square	22 mm
Thread type	UNEF
Thread size	1.5/16-18 UNEF
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap