

Garant
Blind hole machine tap, TiN, Type: 1.1/4-18

Order data

Order number	130045 1.1/4-18
GTIN	4062406049096
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread Ø: 31.75 mm

Overall length L: 180 mm

Shank Ø D_s: 25 mm

Shank square □: 20 mm

Tapping hole Ø: 30.55 mm

Technical description

Tool material	HSS E
Overall length L	180 mm
Tapping hole Ø	30.55 mm
Number of clamping slots	4
Thread Ø	31.75 mm
Shank square □	20 mm
Threads per inch	18

Standard	DIN 376
Thread pitch	1.411 mm
Thread depth	79.38 mm
Shank $\varnothing D_s$	25 mm
Number of cutting edges Z	4
Thread type	UNEF
Thread size	1.1/4-18 UNEF
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap