

**Garant**
**Left-hand thread blind hole machine tap, uncoated, Type: NO.8-36**

**Order data**

Order number	130041 NO.8-36
GTIN	4062406045562
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 3 pcs.  
 Special / custom-made product - return not possible  
 Thread type: UNF-LH  
 Tool material: HSS E  
 Standard: DIN 371  
 Threads per inch: 36  
 Thread  $\varnothing$ : 4.166 mm  
 Overall length L: 63 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 4.5 mm  
 Shank square  $\square$ : 3.4 mm  
 Tapping hole  $\varnothing$ : 3.5 mm

**Technical description**

Overall length L	63 mm
Number of cutting edges Z	3
Tapping hole $\varnothing$	3.5 mm
Tool material	HSS E
Thread $\varnothing$	4.166 mm
Threads per inch	36
Number of clamping slots	3

Shank square □	3.4 mm
Thread pitch	0.706 mm
Standard	DIN 371
Shank Ø D <sub>s</sub>	4.5 mm
Thread depth	10.4 mm
Thread type	UNF-LH
Thread size	8-36 UNF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap