

Garant**Blind hole machine tap, TiN, Type: 1.3/8-12****Order data**

Order number	130045 1.3/8-12
GTIN	4062406049256
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread Ø: 34.925 mm

Overall length L: 200 mm

Shank Ø D_s: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 32.75 mm

Technical description

Thread depth	87.31 mm
Shank square □	22 mm
Number of cutting edges Z	4
Standard	DIN 376
Thread pitch	2.117 mm
Overall length L	200 mm
Tool material	HSS E

Thread Ø	34.925 mm
Threads per inch	12
Number of clamping slots	4
Tapping hole Ø	32.75 mm
Shank Ø D _s	28 mm
Thread type	UNF
Thread size	1.3/8-12 UNF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap