

Garant
Blind hole machine tap, TiN, Type: 1.3/8-14

Order data

Order number	130045 1.3/8-14
GTIN	4062406049249
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 14

Thread Ø: 34.925 mm

Overall length L: 200 mm

Shank Ø D_s: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 33.3 mm

Technical description

Tool material	HSS E
Tapping hole Ø	33.3 mm
Thread pitch	1.814 mm
Number of clamping slots	4
Threads per inch	14
Standard	DIN 376
Thread Ø	34.925 mm

Shank $\varnothing D_s$	28 mm
Number of cutting edges Z	4
Shank square \square	22 mm
Overall length L	200 mm
Thread depth	87.31 mm
Thread type	UNS
Thread size	1.3/8-14 UNS
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap