

Garant
Blind hole machine tap, TiN, Type: 1.3/8-18

Order data

Order number	130045 1.3/8-18
GTIN	4062406049225
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNEF
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 18
 Thread \varnothing : 34.925 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 28 mm
 Shank square \square : 22 mm
 Tapping hole \varnothing : 33.7 mm

Technical description

Overall length L	200 mm
Shank square \square	22 mm
Thread \varnothing	34.925 mm
Thread pitch	1.411 mm
Number of clamping slots	4
Shank \varnothing D _s	28 mm
Standard	DIN 376

Tool material	HSS E
Thread depth	87.31 mm
Threads per inch	18
Number of cutting edges Z	4
Tapping hole Ø	33.7 mm
Thread type	UNEF
Thread size	1.3/8-18 UNEF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap