

Garant
Left-hand thread blind hole machine tap, uncoated, Type: NO.1-64

Order data

Order number	130041 NO.1-64
GTIN	4062406045456
Item class	10N

Description
Note:

Delivery time: 91 calendar days
 Minimum order quantity: 25 pcs.
 Special / custom-made product - return not possible
 Thread type: UNC-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 64
 Thread \varnothing : 1.854 mm
 Overall length L: 45 mm
 Shank \varnothing D_s: 2.8 mm
 Shank square \square : 2.1 mm
 Tapping hole \varnothing : 1.5 mm

Technical description

Shank \varnothing D _s	2.8 mm
Thread depth	4.635 mm
Thread \varnothing	1.854 mm
Standard	DIN 371
Threads per inch	64
Tapping hole \varnothing	1.5 mm
Thread pitch	0.399 mm

Number of cutting edges Z	2
Tool material	HSS E
Shank square □	2.1 mm
Overall length L	45 mm
Number of clamping slots	2
Thread type	UNC-LH
Thread size	1-64 UNC LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap