

**Garant**
**Blind hole machine tap, TiN, Type: 1.3/8-6**

**Order data**

Order number	130045 1.3/8-6
GTIN	4062406049287
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: UNC  
 Tool material: HSS E  
 Standard: DIN 376  
 Threads per inch: 6  
 Thread  $\varnothing$ : 34.925 mm  
 Overall length L: 200 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 28 mm  
 Shank square  $\square$ : 22 mm  
 Tapping hole  $\varnothing$ : 30.6 mm

**Technical description**

Thread $\varnothing$	34.925 mm
Tapping hole $\varnothing$	30.6 mm
Number of cutting edges Z	4
Threads per inch	6
Thread pitch	4.233 mm
Tool material	HSS E
Shank square $\square$	22 mm

Overall length L	200 mm
Number of clamping slots	4
Standard	DIN 376
Thread depth	87.31 mm
Shank $\varnothing D_s$	28 mm
Thread type	UNC
Thread size	1.3/8-6 UNC
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap