

Garant
Left-hand thread blind hole machine tap, uncoated, Type: NO.1-72

Order data

Order number	130041 NO.1-72
GTIN	4062406045449
Item class	10N

Description
Note:

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 72

Thread \varnothing : 1.854 mm

Overall length L: 45 mm

Shank \varnothing D_s : 2.8 mm

Shank square \square : 2.1 mm

Tapping hole \varnothing : 1.55 mm

Technical description

Number of clamping slots	2
Overall length L	45 mm
Shank \varnothing D_s	2.8 mm
Shank square \square	2.1 mm
Thread \varnothing	1.854 mm
Threads per inch	72
Standard	DIN 371

Number of cutting edges Z	2
Tool material	HSS E
Tapping hole Ø	1.55 mm
Thread depth	4.635 mm
Thread pitch	0.353 mm
Thread type	UNF-LH
Thread size	1-72 UNF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap