

Garant
Blind hole machine tap, TiN, Type: NO.3-56

Order data

Order number	130045 NO.3-56
GTIN	4062406047726
Item class	10N

Description
Note:

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 371

Threads per inch: 56

Thread \varnothing : 2.515 mm

Overall length L: 50 mm

Shank \varnothing D_s: 2.8 mm

Shank square \square : 2.1 mm

Tapping hole \varnothing : 2.15 mm

Technical description

Thread pitch	0.454 mm
Shank square \square	2.1 mm
Standard	DIN 371
Thread \varnothing	2.515 mm
Number of cutting edges Z	3
Thread depth	6.29 mm
Shank \varnothing D _s	2.8 mm

Tapping hole Ø	2.15 mm
Tool material	HSS E
Overall length L	50 mm
Threads per inch	56
Number of clamping slots	3
Thread type	UNF
Thread size	3-56 UNF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap