

**Garant****Left-hand thread blind hole machine tap, TiN, Type: 1-10****Order data**

Order number	130046 1-10
GTIN	4062406051112
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days  
Minimum order quantity: 1 pc.  
Special / custom-made product - return not possible  
Thread type: UNS-LH  
Tool material: HSS E  
Standard: DIN 376  
Threads per inch: 10  
Thread  $\varnothing$ : 25.4 mm  
Overall length L: 160 mm  
Shank  $\varnothing$  D<sub>s</sub>: 20 mm  
Shank square □: 16 mm  
Tapping hole  $\varnothing$ : 23 mm

**Technical description**

Threads per inch	10
Thread $\varnothing$	25.4 mm
Number of clamping slots	4
Overall length L	160 mm
Thread pitch	2.54 mm
Shank $\varnothing$ D <sub>s</sub>	20 mm
Tool material	HSS E

Number of cutting edges Z	4
Standard	DIN 376
Thread depth	63.5 mm
Shank square □	16 mm
Tapping hole Ø	23 mm
Thread type	UNS-LH
Thread size	1-10 UNS LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap