

Garant**Left-hand thread blind hole machine tap, TiN, Type: 1-14****Order data**

Order number	130046 1-14
GTIN	4062406051099
Item class	10N

Description**Note:**

Delivery time: 49 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UNS-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 14
Thread \varnothing : 25.4 mm
Overall length L: 160 mm
Shank \varnothing D_s: 20 mm
Shank square \square : 16 mm
Tapping hole \varnothing : 23.75 mm

Technical description

Tapping hole \varnothing	23.75 mm
Thread pitch	1.814 mm
Threads per inch	14
Shank square \square	16 mm
Overall length L	160 mm
Number of clamping slots	4
Standard	DIN 376

Number of cutting edges Z	4
Thread depth	63.5 mm
Thread Ø	25.4 mm
Shank Ø D _s	20 mm
Tool material	HSS E
Thread type	UNS-LH
Thread size	1-14 UNS LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap