

Garant
Blind hole machine tap, TiN, Type: NO.12-32

Order data

Order number	130045 NO.12-32
GTIN	4062406047931
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNEF
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 32
 Thread \varnothing : 5.486 mm
 Overall length L: 80 mm
 Shank \varnothing D_s: 6 mm
 Shank square \square : 4.9 mm
 Tapping hole \varnothing : 4.8 mm

Technical description

Standard	DIN 371
Number of clamping slots	3
Tool material	HSS E
Shank \varnothing D _s	6 mm
Number of cutting edges Z	3
Thread depth	13.7 mm
Thread \varnothing	5.486 mm

Thread pitch	0.794 mm
Overall length L	80 mm
Threads per inch	32
Tapping hole Ø	4.8 mm
Shank square □	4.9 mm
Thread type	UNEF
Thread size	12-32 UNEF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap