

Garant
Blind hole machine tap, TiN, Type: 15/16-12

Order data

Order number	130045 15/16-12
GTIN	4062406048792
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread \varnothing : 23.812 mm

Overall length L: 160 mm

Shank \varnothing D_s: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 21.8 mm

Technical description

Number of cutting edges Z	4
Thread depth	59.53 mm
Shank square \square	14.5 mm
Tapping hole \varnothing	21.8 mm
Thread pitch	2.117 mm
Shank \varnothing D _s	18 mm
Overall length L	160 mm

Standard	DIN 376
Thread Ø	23.812 mm
Number of clamping slots	4
Threads per inch	12
Tool material	HSS E
Thread type	UN
Thread size	15/16-12 UN
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap