

Garant**Blind hole machine tap, TiN, Type: 15/16-20****Order data**

Order number	130045 15/16-20
GTIN	4062406048778
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread \varnothing : 23.812 mm

Overall length L: 160 mm

Shank \varnothing D_s: 18 mmShank square \square : 14.5 mmTapping hole \varnothing : 22.7 mm**Technical description**

Thread pitch	1.27 mm
Threads per inch	20
Shank \varnothing D _s	18 mm
Standard	DIN 376
Thread \varnothing	23.812 mm
Number of clamping slots	4
Thread depth	59.53 mm

Tool material	HSS E
Number of cutting edges Z	4
Shank square □	14.5 mm
Tapping hole Ø	22.7 mm
Overall length L	160 mm
Thread type	UNEF
Thread size	15/16-20 UNEF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap