

Garant
Blind hole machine tap, TiN, Type: 3/8-24

Order data

Order number	130045 3/8-24
GTIN	4062406048174
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNF
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 24
 Thread \varnothing : 9.525 mm
 Overall length L: 100 mm
 Shank \varnothing D_s: 10 mm
 Shank square \square : 8 mm
 Tapping hole \varnothing : 8.5 mm

Technical description

Tapping hole \varnothing	8.5 mm
Threads per inch	24
Overall length L	100 mm
Thread pitch	1.058 mm
Number of cutting edges Z	3
Thread \varnothing	9.525 mm
Shank square \square	8 mm

Shank $\varnothing D_s$	10 mm
Tool material	HSS E
Thread depth	23.83 mm
Number of clamping slots	3
Standard	DIN 371
Thread type	UNF
Thread size	3/8-24 UNF
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap