

Garant
Blind hole machine tap, TiN, Type: NO.10-40

Order data

Order number	130045 NO.10-40
GTIN	4062406047849
Item class	10N

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 371

Threads per inch: 40

Thread Ø: 4.826 mm

Overall length L: 70 mm

Shank Ø D_s: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 4.2 mm

Technical description

Thread depth	12.1 mm
Thread pitch	0.635 mm
Threads per inch	40
Tapping hole Ø	4.2 mm
Tool material	HSS E
Overall length L	70 mm
Shank square □	4.9 mm

Number of cutting edges Z	3
Standard	DIN 371
Thread Ø	4.826 mm
Number of clamping slots	3
Shank Ø D _s	6 mm
Thread type	UNS
Thread size	10-40 UNS
Coating	TiN
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap