

Garant
Left-hand thread blind hole machine tap, TiN, Type: 1.3/8-20

Order data

Order number	130046 1.3/8-20
GTIN	4062406051457
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UN-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 20
 Thread \varnothing : 34.925 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 28 mm
 Shank square □: 22 mm
 Tapping hole \varnothing : 33.7 mm

Technical description

Number of cutting edges Z	4
Number of clamping slots	4
Tool material	HSS E
Threads per inch	20
Thread pitch	1.27 mm
Shank \varnothing D _s	28 mm
Overall length L	200 mm

Standard	DIN 376
Tapping hole Ø	33.7 mm
Shank square □	22 mm
Thread depth	87.31 mm
Thread Ø	34.925 mm
Thread type	UN-LH
Thread size	1.3/8-20 UN LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap